

AMENDMENTS TO THE CLAIM

1. (Currently Amended) A method of manufacturing a plastic container, said container comprising a cylindrical tube of a plastic laminate, a flat bottom wall formed so as to be joined integrally to an inner circumference of a lower end part of the cylindrical tube, a flat-ring hoop formed so as to be joined integrally to an outer circumference of an upper end part of the cylindrical tube, and a top cover provided with a spout and bonded to an upper end surface of the flat-ring hoop, said method comprising the steps of:

forming the cylindrical tube by rolling a plastic laminate in a cylindrical tubular shape;

putting the cylindrical tube on a cylindrical mandrel, thereby producing a cylindrical tube-mandrel sub assembly;

inserting the cylindrical tube-mandrel sub assembly into a mold having a first cylindrical molding cavity connected to a runner formed in the mold, for molding the bottom wall of the plastic container formed inside one end part of the tube, and having a second molding cavity connected to a runner formed in the mold, for molding the hoop around the other end part of the tube;

injecting a molten resin through the runners into the first and the second cavity by an insert injection means to form the flat bottom wall and the flat-ring hoop; and

bonding the top cover provided with the spout to an upper end surface of the hoop.